



C E R T I F I C A T E

Welding of railway vehicles and components according to
EN 15085-2:2020+A1:2023

SVS/15085/CL1/234/19/2

The Swiss Welding Association hereby certifies that the welding company

Stadler Stahlguss AG
Johann-Renfer-Str. 51 -58
2500 Biel
Switzerland

fulfills the requirements
for the scope according to

EN 15085-2 classification level CL1
in the type of activity P, S

in the range indicated in the annex.

validity: 2025-07-01 until 2028-06-30

Basel, 2025-06-18
Place and date of issue

Lead auditor: PÉTERMANN



Dr. Ing. SUTTER
Head of certification body



Scope of the certificate

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
111	1.1 1.3, 3.1 3.2 4.1 5.1 5.2, 6.2 6.4 7.2 8.1	t = 10 - 80 mm t = 15 - 60 mm t = 22 - 90 mm t = 10 - 40 mm t = 12.5 - 50 mm t = 20 - 80 mm t = 15 - 100 mm t = 6.5 - 80 mm t = 3 - 50 mm	BW BW BW BW BW BW BW BW BW
135	3.2 4.1, 5.1	t = 15 - 60 mm t = 10 - 40 mm	BW BW
136	10.2 8.1	t = 10 - 40 mm t = 15 - 60 mm	BW BW
138	1.2 5.1	t = 7.5 - 46 mm t = 10 - 40 mm	BW BW
141	1.2 8.1	t = 3 - 24 mm t = 3 - 20 mm	BW BW

Area of Application:

- Finishing welding of steel castings (without design)
- Welding of spring-pot-plates of steel castings (without design)

Responsible welding coordinator(s):

Dipl.-Ing. (FH) Reinhard Smolin, Level A (IWE)
[external]

born: 1959-04-01

1st deputy(ies) of the responsible welding coordinator(s):

Michael Schmitz, Level A (IWE)

born: 1986-01-04

Others deputies:

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Remarks:

The welding coordinator Reinhard Smolin is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

Register no.:

SVS/15085/CL1/234/19/2

General provisions:

The General Terms and Conditions of the Swiss Welding Association apply in the currently valid version.