

# Certificate

**in accordance with EN 17460 - Railway applications  
Adhesive bonding of rail vehicles and their components**

**The company**

**Stadler Rail Schweiz AG**

**at its location**

**Park Altenrhein  
für Industrie und Gewerbe  
9423 Altenrhein  
Switzerland**

**after having successfully verified by the certification body  
awarded a certificate in accordance with EN 17460:2022-07  
Railway applications – Adhesive bonding of rail vehicles and their components**

**The company is suitable for carrying out bonding processes in the following scope**

**Manufacture Class A1  
Maintenance and Repair Class 1**

**The certificate no. TC-K/17460/A1/F4-5/2022/180  
was issued on August 20<sup>th</sup>, 2022, was amended on July 22<sup>nd</sup>, 2025  
and is valid until October 19<sup>th</sup>, 2025  
according to the details and remarks given.**

*Richter*

Thomas Richter, Head of Certification Body



# Certificate

**in accordance with EN 17460 Railway applications –  
Adhesive bonding of rail vehicles and their components**

The Company

**Stadler Rail Schweiz AG**

with production site in

**Park Altenrhein  
für Industrie und Gewerbe  
9423 Altenrhein  
Switzerland**

has been certified in accordance with EN 17460:2022-07 for the following area of validity:

**Manufacture Class A1**

**Maintenance and Repair Class A1**

Scope of validity

Main function of the bonded joints: D, F, S, L

Pre-treatment methods:

-

Production methods:

SO, HU, TK, AN, LA, CA, HM

Test methods:

DT, VIS

Degree of mechanization:

TM, M

Responsible ABC:

Mr. Markus Benzer, geb. am 20.10.1971 / EAS

ABC with equal rights:

Mr. Martin Mayer, geb. am 19.12.1975 / EAS

Mr. Matthias Adam, geb. am 04.05.1979 / EAS

Remarks:

This document is only valid in combination with the actual registration of the certificate in the Online-Register. For further remarks see the back page.

Certificate No.:

TC-K/17460/A1/F4-5/2022/180

Validity:

2022 August 20<sup>th</sup> – 2025 October 19<sup>th</sup>

Issued on:

2022 August 20<sup>th</sup>

Changed on:

2025 July 22<sup>nd</sup>



Thomas Richter, Head of the Certification Body

## Remarks

Classified adhesive bonded parts only have to be produced in the proven areas:

hall 1298, 1299, IB 3 - building 1595, wet room installation building 3594 top floor,  
IBS hall 3459 (only after approval by a ABC).

## General Regulations

The new application has to be submitted to the certification body at least two months before the certificate expires if the suitability of the user-company shall be certificated furthermore.

## Changes within the time of validity of the certificate

If the address of the user-company or company site, the class of the certificate, supervisors or the area of validity change, the certification body must be informed immediately. The certification body decides about the necessity of an inspection on the site and change of the certificate.

The certification body must be informed if there are changes or additions to main processes or to any of the areas for which the certificate is valid under „Main function“, „Pre-treatment methods“, „Production methods“, „Test methods“ and „Degree of mechanisation“. The certification body decides whether to check the changes on-site and whether it is necessary to change the certificate.

## Withdrawal of the certification

The certification body can withdraw certification if:

- 1) There is a serious shortcoming in the execution of the adhesive bonding work as required by this standard;
- 2) There is a serious shortcoming in the supervision of the adhesive bonding work as required by this standard;
- 3) There is no authorised supervision of the adhesive bonding work;
- 4) The employees carrying out the adhesive bonding work at the practical level do not have valid qualification certificates as required by this standard;
- 5) Other conditions required by this standard are no longer fulfilled;
- 6) The period of validity has expired;
- 7) The user-company does not have certification.

The user company must confirm attention of the withdrawal in written form towards the certification body.