



CERTIFICATE

Welding of railway vehicles and
components according to EN 15085-2

ZE-16083-01-00-EN15085-2017.0341.006

DVS ZERT GmbH hereby certifies that the welding company

STADLER RAIL VALENCIA S.A.U.
Pol. Ind. del Mediterraneo - C/Mitxera, N° 6
46550 Albuixech (Valencia)
Spain

fulfills the requirements
for the scope according to


EN 15085-2 classification level CL1
in the type of activity D, P, M, S

in the range indicated in the annex.

validity: 2021-12-08 until 2024-11-05

Düsseldorf, 2021-12-08
Place and date of issue

Lead auditor: Engineer LUKOSZ


Dipl.-Ing. GURSCHKE
Head of certification body

Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
111	1.2 3	t = 3 - 12 mm t = 5 - 40 mm	FW -
131	22 22 22	t = 3 - 8 mm t = 3 - 20 mm t = 3 - 20 mm	BW BW FW
135	1.2 1.2 1.4 10, 8 10/2.2, 10/8, 7/2.2, 8, 8/2.2 10/2.2, 10/8, 7/2.2 2.1 2.2 2.2 3 7 7/2.2 8/1.2	t ≥ 3 mm t = 3 - 50 mm t = 1 - 2 mm t = 2 - 5 mm t = 2 - 10 mm t = 3 - 5 mm t = 3 - 15 mm t = 3 - 16 mm t = 3 - 24 mm t = 7 - 30 mm t = 1 mm t = 1 - 8 mm t = 2 - 12 mm	FW BW FW - FW BW FW FW BW BW - - -
138	1.2 2.2	t ≥ 4 mm t = 3 - 24 mm	- -
141	1.2, 10, 7/2.2 22 7, 8/7 8 8/2.2	t = 2 - 4 mm t = 3 - 20 mm t = 2 - 3 mm t = 2 - 8 mm t = 2 - 12 mm	- FW FW - FW
21	1.2 10 7, 8	t = 2 - 2.5 mm t = 3 mm t = 2 - 3 mm	- - -

Area of Application:

- design of components and rail vehicles
- new construction of assemblies, components and rail vehicles
- purchasing and supply of components and rail vehicles

Responsible welding coordinator(s):

Maria del Carmen Cortés Albarracín, IWE

born: 1963-09-30

1st deputy(ies) of the responsible welding coordinator(s):

Jose Alberto Tello Lopez, IWE

born: 1978-12-16

Others deputies:

Guillermo Lozano Valencia, EWE

born: 1959-08-21

Felix Bolanos Sierra, IWE

born: 1967-02-16

Jose Luis Lopez Gimenez, EWP

born: 1960-03-27

Rafael Romero Casero, EWP

born: 1961-05-31

Unai Garcés, IWE

born: 1983-06-25

Francisco Javier Moncho Moragues, IWE

born: 1964-11-06

Scope of the certificate

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Remarks:

The conditions to carry out the welder tests and the operator tests acc. to ISO 9606-1/-2 and ISO 14732 for Ms. Maria del Carmen Cortés Albarracín exist.

other workshop:

Pol. Ind. del Mediterraneo - C/Robells N° 1
46550 Albuixech (Valencia)

Register no.:

DVSZERT/15085/CL1/341/17/3

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.

