



# C E R T I F I C A T E

Welding of railway vehicles and components according to  
EN 15085-2:2020+A1:2023

SVS/15085/CL1/305/25/0

The Swiss Welding Association hereby certifies that the welding company

**Stadler Rheintal AG - Au**  
**Industriestrasse 14**  
**9434 Au**  
**Switzerland**

fulfills the requirements  
for the scope according to

**EN 15085-2 classification level CL1**  
**in the type of activity P**

in the range indicated in the annex.

validity: 2025-05-26 until 2026-12-16

Basel, 2025-06-25  
Place and date of issue

Lead auditor: B.Sc. WILKE



Dipl.-Ing. SUTTER  
Head of certification body



## Scope of the certificate

### Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	23.1 23.1 23.1 24.2	t = 1.5 - 12 mm t = 1.5 - 30 mm t = 2 - 30 mm t = 3 - 16 mm	FW, fully mechanized FW, BW BW, fully mechanized FW, BW
141	23.1 23.1 23.1 24.2	t = 1.5 - 24 mm t = 1.5 - 30 mm t = 3 - 12 mm D ≥ 75 mm t = 3 - 16 mm	FW BW BW, partly mechanized FW, BW

### Area of Application:

- New build of components for railway vehicles

### Responsible welding coordinator(s):

Dipl.-Ing. (FH) Jürgen Ruess, Level A (IWE)

### 1st deputy(ies) of the responsible welding coordinator(s):

Raffael Boos, Level A (IWT)

### Others deputies:

Marius Schuppisser, Level C (IWS)

### Remarks:

The welding coordinators Jürgen Ruess, Raffael Boos are authorised, within the scope of this certificate, to test welders/operators in accordance with the relevant standards.

### Register no.:

SVS/15085/CL1/305/25/0

### General provisions:

The General Terms and Conditions of the Swiss Welding Association apply in the currently valid version.