

Certification Body No. 3501 accredited by ČIA according to ČSN EN ISO/IEC 17065:2013

issued a

CERTIFICATE

No. CL4-055/2323 R1 Z1

for the bonding process, according to EN 17460
for company

Stadler Szolnok Vasúti Járműgyártó Kft.

Headquarters and Workshop:
Bánki Donát utca 5., H-5000 Szolnok, Hungary

ID: 14146136-2-16

The company has demonstrated compliance with the standard

EN 17460:2022

Class of bonded joints A1

An integral part of the certificate is Appendix No. 1

Certification validity until: 18.11.2026

Certification validity from: 19.11.2023

Date of issue: 02.06.2025




Vítězslav Frank, Ph.D., MBA
Head of certification body

The result of the certification concerns only the subject of the assessment,
with application of the certification scheme according to ČSN EN ISO/IEC 17067:2014, PP-CLB-04.

The validity of the certificate is subject to regular surveillance. This document can be reproduced only in its entirety.
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Appendix No. 1 to the Certificate No. CL4-055/2323 R1 Z1

1. Scope: **Components of railway vehicles, class A1**
2. Products standards: **EN 17460:2022**
3. Area of validity the bonding process:
- 3.1 Scope of validity according to codes of A-Z Guideline of ECARV Appendix 3

Main function of the bonded joints:	F, D, S
Pre-treatment methods:	-
Production methods:	SO, HU, AN, LA
Test methods:	VIS, DT, WT
Degree of mechanization:	M

- 3.2 Range of use:

Pre-production: product design	-
Pre-production: process design	A1
In-production: manufacture	A1
Post-production: maintenance and repair	-
Purchasing, sale and assembly	-
Sub-contracting	-

- 3.3 Certification scope and restrictions:

Classified adhesive bonding is performed in the "N1 csarnok 2. hajó".

4. Responsible adhesive bonding supervisory staff:

Name	Birthdate	Qualification / No. diploma	Function / level of knowledge
Mr. László Koronczi	19.10.1965	EAE CZ/EAE/22007	Responsible Adhesive Bonding Coordinator/ 1
Mr. Viktor Szokolai	29.04.1991	EAE CZ/EAE/22010	Deputy Adhesive Bonding Coordinator / 1

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