

Certificate

**in accordance with EN 17460 - Railway applications
Adhesive bonding of rail vehicles and their components**

The company

Stadler Rail Schweiz AG

at its location

**Neudorfstrasse 8
9430 St. Margrethen
Switzerland**

**after having successfully verified by the certification body
awarded a certificate in accordance with EN 17460:2022-07**

Railway applications – Adhesive bonding of rail vehicles and their components

The company is suitable for carrying out bonding processes in the following scope

**Product Design Class A1
Process Design Class A1
Manufacture Class A1
Maintenance and Repair Class A1
Purchasing, Sale and Assembly Class A1
Subcontracting Class A1**

**The certificate no. TC-K/17460/A1/F1-3/2022/855
was issued on August 20th, 2022, was amended on July 22nd, 2025
and is valid until October 19th, 2025
according to the details and remarks given.**



Thomas Richter, Head of Certification Body



Certificate

**in accordance with EN 17460 Railway applications –
Adhesive bonding of rail vehicles and their components**

The Company
with production site in

**Stadler Rail Schweiz AG
Neudorfstrasse 8
9430 St. Margrethen
Switzerland**

has been certified in accordance with EN 17460:2022-07 for the following area of validity:

**Product design Class A1
Process design Class A1
Manufacture Class A1
Maintenance and repair Class A1
Purchasing, trading and assembly Class A1
Subcontracting Class A1**

Scope of validity

Main function of the bonded joints: D, F, S, L
Pre-treatment methods: -
Production methods: SO, HU, TK, LA, CA, HM
Test methods: DT, VIS
Degree of mechanization: TM, M

Responsible ABC: Mr. Jürgen Ruess, born 23.06.1966 / EAE
ABC with equal rights: Mr. Raffael Boos, born 19.09.1992 / Level 1
ABC with non-equal rights: Mr. Markus Benzer, born 20.10.1971 / EAS external
Mr. Michael Nenning, born 13.11.1986 / EAS
Resumption s. reverse

Remarks: This document is only valid in combination with
the actual registration of the certificate in the
Online-Register. For further remarks see the back
page.

Certificate No.: TC-K/17460/A1/F1-3/2022/855
Validity: 2022 August 20th – 2025 October 19th
Issued on: 2022 August 20th
Changed on: 2025 July 22nd



Thomas Richter, Head of the Certification Body

Further Adhesive Bonding Coordinator (ABC) non-equally authorized:

Mr. Nico Kaddik, born 15.05.1985 / EAS

Mr. Martin Mayer, born 19.12.1975 / EAS / external.

Remarks

Classified bonded parts only have to be produced in the proven areas:

- class A1: hall KBA, hall EMO, hall IBS (only after approval by a bonding supervisor)
- class A3: EVM (1st floor).

General Regulations

The new application has to be submitted to the certification body at least two months before the certificate expires if the suitability of the user-company shall be certificated furthermore.

Changes within the time of validity of the certificate

If the address of the user-company or company site, the class of the certificate, supervisors or the area of validity change, the certification body must be informed immediately. The certification body decides about the necessity of an inspection on the site and change of the certificate.

The certification body must be informed if there are changes or additions to main processes or to any of the areas for which the certificate is valid under „Main function“, „Pre-treatment methods“, „Production methods“, „Test methods“ and „Degree of mechanisation“. The certification body decides whether to check the changes on-site and whether it is necessary to change the certificate.

Withdrawal of the certification

The certification body can withdraw certification if:

- 1) There is a serious shortcoming in the execution of the adhesive bonding work as required by this standard;
- 2) There is a serious shortcoming in the supervision of the adhesive bonding work as required by this standard;
- 3) There is no authorised supervision of the adhesive bonding work;
- 4) The employees carrying out the adhesive bonding work at the practical level do not have valid qualification certificates as required by this standard;
- 5) Other conditions required by this standard are no longer fulfilled;
- 6) The period of validity has expired;
- 7) The user-company does not have certification.

The user company must confirm attention of the withdrawal in written form towards the certification body.