



CERTIFICATE

Welding of railway vehicles and components according to
EN 15085-2:2020+A1:2023

SVS/15085/CL1/028/07/9A1

The Swiss Welding Association hereby certifies that the welding company

Stadler Rheintal AG
Industrie & Gewerbepark
9423 Altenrhein
Switzerland

fulfills the requirements
for the scope according to

EN 15085-2 classification level CL1
in the type of activity D, P, M, S


in the range indicated in the annex.

validity: 2023-12-17 until 2026-12-16

Basel, 2024-09-11
Place and date of issue

Lead auditor: B.Sc. WILKE




Dr. Ing. SUTTER
Head of certification body

Scope of the certificate

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	23 23.1 24	t = 2 - 30 mm t = 3 - 24 mm t = 3 - 16 mm	partly mechanized BW, automatic BW, partly mechanized
135	-, 10, 10/3.2 - 1.1 1.2 10/1.2, 10 10/8.1 7 8.1 8.1	t = 3 - 16 mm t = 4 - 32 mm t = 1 - 24 mm t = 1.7 - 2.6 mm t = 3 - 10 mm D ≥ 45 mm t = 1.4 - 4 mm t = 3 - 4.9 mm t = 1.4 - 2.6 mm t = 3 - 5.2 mm	partly mechanized partly mechanized partly mechanized partly mechanized BW, partly mechanized FW, partly mechanized BW, partly mechanized partly mechanized BW, partly mechanized
135/141	10 10	t = 3 - 12 mm t = 4 - 16 mm	BW, partly mechanized FW, partly mechanized
141	10 10 23 23 24	t = 3 - 12 mm t = 4 - 16 mm t = 1.5 - 24 mm t = 1.5 - 30 mm t = 3 - 16 mm	BW, manually FW, manually FW, manually BW, manually manually
21	-	t = 1 - 3 mm	-
43	23	t = 2.2 - 4 mm	BW, fully mechanized
786	23, 7, 8	-	M3-M6

Area of Application:

- New build of railway vehicles and their components
- Design of components for railway vehicles
 - and the entire rail vehicles incl. calculation
- Maintenance welding of railway vehicles and their components
- Design for maintenance welding
- Purchase and supply of welded components

Responsible welding coordinator(s):

Dipl.-Ing. (FH) Jürgen Ruess, Level A (IWE) born: 1966-06-23

1st deputy(ies) of the responsible welding coordinator(s):

Raffael Boos, Level A (IWT) born: 1992-09-19

Others deputies:

Dipl.-Ing. (FH) Mario Knechtle, Level A (IWE) born: 1983-09-08
 Marius Schuppisser, Level C (IWS) born: 1964-01-11
 M.Sc. Hossein Moradalivand Baharvan, Level A (IWE) born: 1980-07-01
 B.Sc. Etienne Krassnitzer, Level A (IWE) born: 1991-09-23
 Andreas Kühnert, Level C (IWS) born: 1990-08-07



Scope of the certificate

Remarks:

Welding rework on car bodies will be carried out at the headquarter 9430 St. Margrethen (Switzerland), if necessary.

further location for design (D); Purchase and supply (S); partly Production (P):

Stadler Rheintal AG
Neudorfstrasse 8
CH-9430 St. Margrethen
Swiss

The welding coordinators Jürgen Ruess, Raffael Boos, Mario Knechtle, Marius Schuppisser, Hossein Moradalivand Baharvan, Etienne Krassnitzer are authorised, within the scope of this certificate, to test welders/operators in accordance with the relevant standards.

Register no.:

SVS/15085/CL1/028/07/9A1

General provisions:

The General Terms and Conditions of the Swiss Welding Association apply in the currently valid version.